



UNDER THE HOOD. *ABOVE THE REST.*

Equipped with AEM® Dryflow™ Filter
No Oil Required!

**INSTALLATION INSTRUCTIONS
PART NUMBER
AEM-21-8129DC (Gun Metal Gray Finish)**

2015-16

Ford

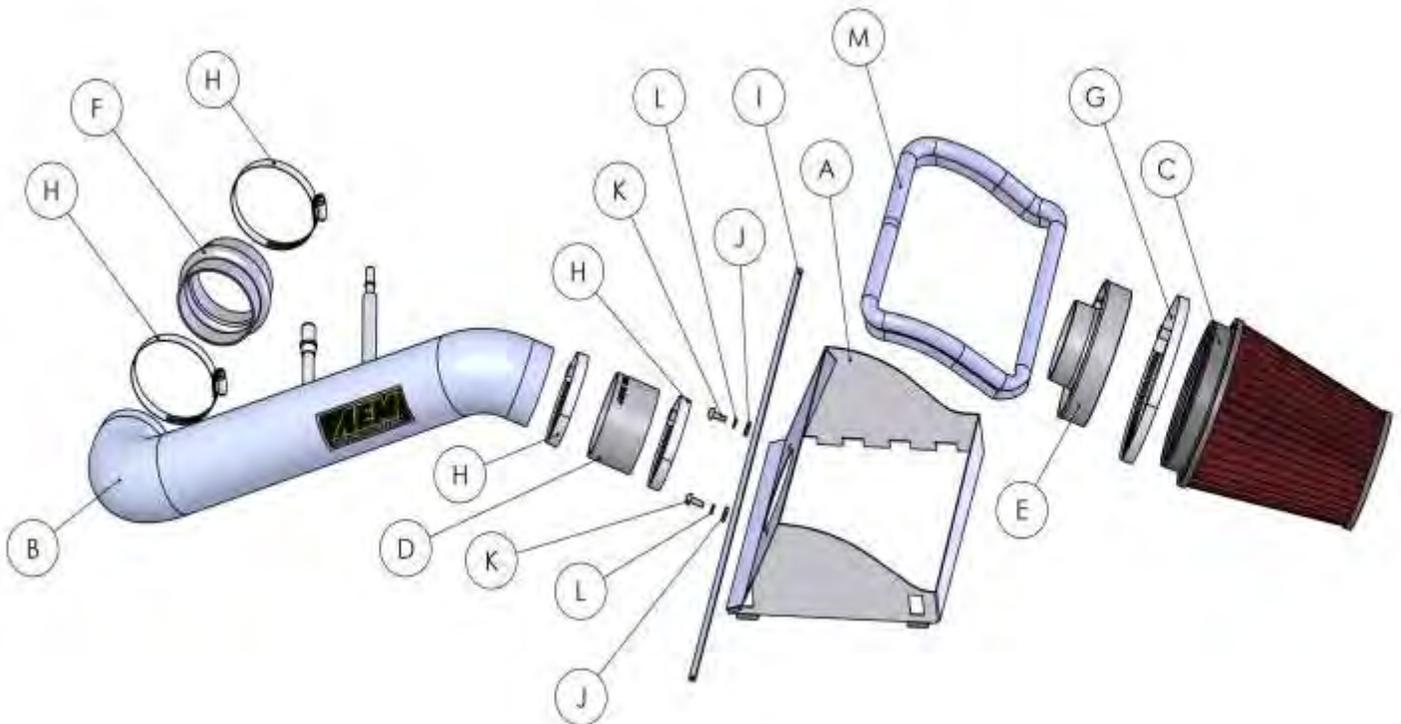
F-150

5.0L V8

D-670-23

INTAKE SYSTEMS FOR VEHICLES
LISTED ARE 50 STATE LEGAL. SEE
AEMINTAKES.COM FOR CARB STATUS ON
EACH PART FOR A SPECIFIC VEHICLE.

| | Description | Qty. | Part Number |
|---|--------------------------------|------|-------------|
| A | HEAT SHIELD ASSEMBLY | 1 | 073182A |
| B | INTAKE TUBE | 1 | 27398C |
| C | AIR FILTER | 1 | 21-210ED |
| D | HOSE; 3.5"ID X 2"L | 1 | 08698 |
| E | FILTER ADAPTER | 1 | 21512-1 |
| F | HOSE; HUMP 3.5"ID X 2.5"L | 1 | 08699 |
| G | HOSE CLAMP #104 | 1 | 08697 |
| H | HOSE CLAMP | 4 | 9456 |
| I | EDGE TRIM; 1/16" GAP, 26" L | 1 | 102459 |
| J | WASHER, 6MM FLAT | 2 | 08269 |
| K | BOLT, BUTTONHEAD M6 X 1 X 16MM | 2 | 07730 |
| L | M6 SPLIT LOCK WASHER | 2 | 1-3025 |
| M | EDGE TRIM; 3/4" BUL, 39"L | 1 | 102496A |



Read and understand these instructions **BEFORE** attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

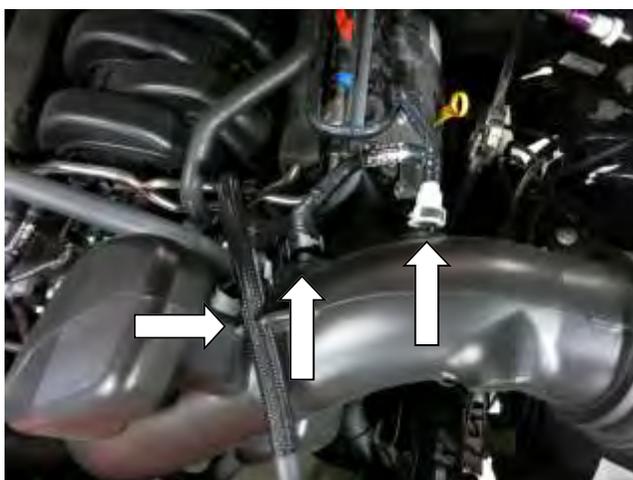
Tools Needed:

- Screw driver
- 10MM socket
- Socket Driver
- Side Cutters
- 4MM Hex Key

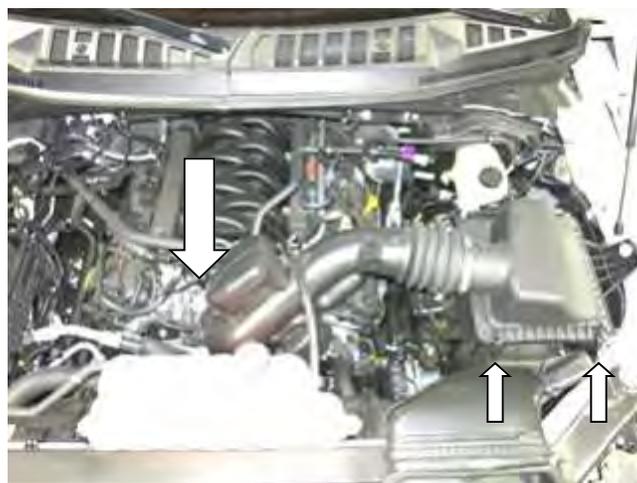
1. Preparing Vehicle

- a. Make sure vehicle is parked on level surface.
- b. Set the parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Do not discard stock components after removal of the factory system.
- f. Open the air intake kit package and make sure all parts are included.

2. Removal of stock system



a. Disconnect EVAP vent and crack case vent connectors from factory intake. Pop coolant hose out of notch.



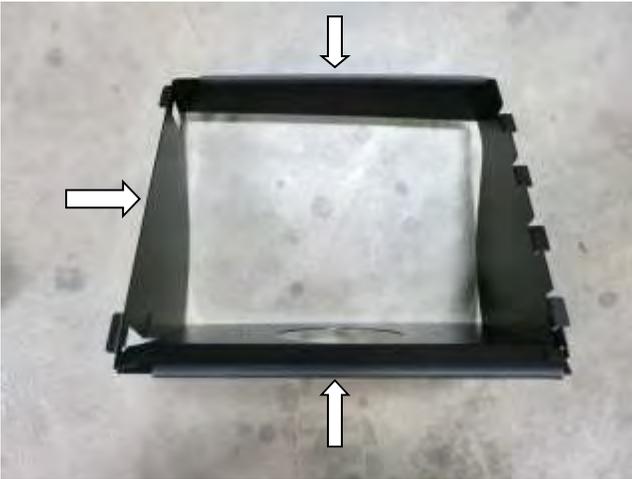
b. Loosen hose clamp at throttle body and release the two clips securing top half of air box.



c. Remove intake tube by lifting top half of air box and moving the whole assembly out, from left to right. Remove factory panel and filter. **Retain all stock components.**

3. Installation of AEM® intake system.

a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.



a. Cut two 9.5" lengths from small edge trim and install on bottom of heat shield on opposite ends, as shown. Install remaining length on the third edge as shown.



b. Install a filter adapter onto heat shield with provided hardware as shown.



c. Install large edge trim onto top of heat shield, start from a corner, working around unsecured.



d. Install and secure a filter to a filter adapter using the provided large hose clamp.



e. Place heat shield into factory lower air box. Do not secure clips until intake tube is in place.



f. Install included straight hose coupler onto filter adapter and secure with provided hose clamp.



g. Install hump hose coupler onto throttle body and secure with provided hose clamp.



h. Install intake tube at throttle body first, then at air filter tube position in couplers for best fit, then secure by tightening hose clamps. Secure heat shield using factory clips at this point.



i. Connect factory EVAP and crank case vent connections to the intake tube.



o. Factory air induction system.



p. Finished installation of AEM Intake System.

4. Reassemble Vehicle

- a. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle.
- b. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- c. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- d. Reconnect negative battery terminal and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

5. Service and Maintenance

- a. AEM Induction Systems requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic air filter cleaner, part number 1-1000 and follow the easy instructions.
- b. Use window cleaner to clean your powder coated AEM[®] intake tube.

NOTE: DO NOT USE aluminum polish on powder coated AEM[®] intake tubes.

For technical inquiries
e-mail us at
sales@aemintakes.com
or
call us at
800.992.3000

AEM Air Intake System Warranty Policy

AEM® warrants that its intake systems will last for the life of your vehicle. AEM® will not honor this warranty due to mechanical damage (i.e. improper installation or fitment), damage from misuse, accidents or flying debris. AEM® will not warrant its powder coating if the finish has been cleaned with a hydrocarbon-based solvent. The powder coating should only be cleaned with a mild soap and water solution. Proof of purchase of both the vehicle and AEM® intake system is required for redemption of a warranty claim.

This warranty is limited to the repair or replacement of the AEM® part. In no event shall this warranty exceed the original purchase price of the AEM® part nor shall AEM® be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM® must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is nontransferable. Improper use or installation, use for racing, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM® disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM®. Warranty returns will only be accepted by AEM® when accompanied by a valid Return Merchandise Authorization (RMA) number. Credit for defective products will be issued pending inspection. Product must be received by AEM® within 30 days of the date RMA is issued.

If you have a warranty issue, please call (800) 992-3000 and our customer service department will assist you. A proof of purchase is required for all AEM® warranty claims.

